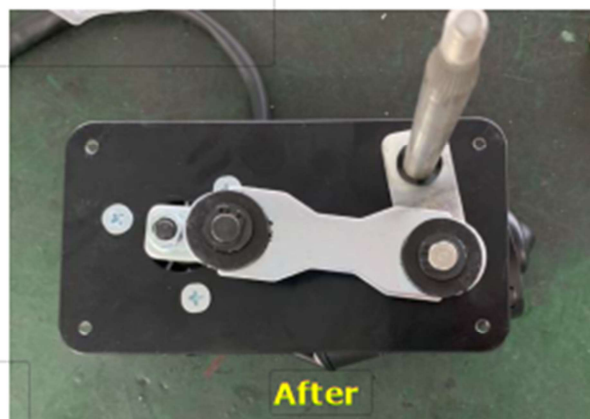
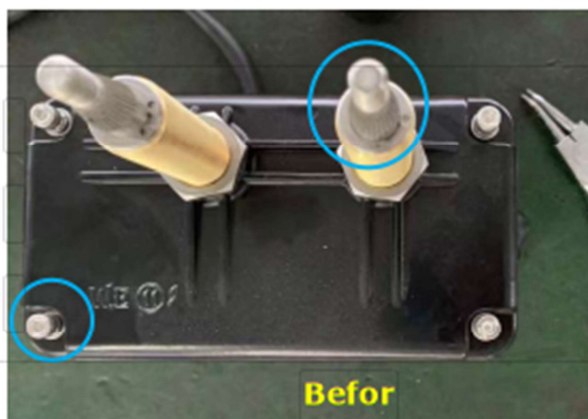


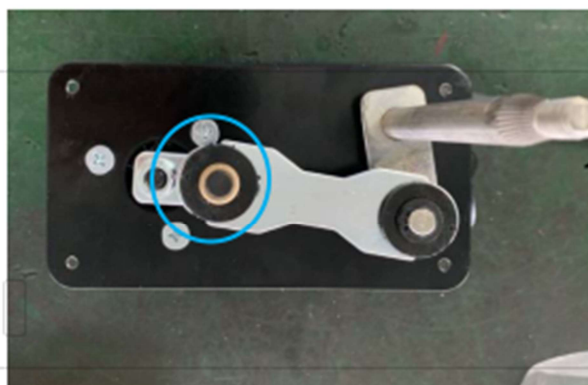
Wiping a angle change instruction for motor 19.184.01-02

(Change angle to 38.5/45/50/55/60/65/70/72/75/80/85/90/95° only)

1. Remove parts from linkage as below:
 - a. Remove hex nut from box by hex key
 - b. Remove snap rings/washers from shaft by circlip plier
 - c. Take box cover off



2. Remove snap rings/washers form link rod:



Remove snap rings / washers by circlip plier, and take this assembly off

3. Remove flange nut from crank then mount new crank instead of old one.



PS: Take care of position and direction for crank when disassemble.

4. Reassemble the crank assy to linkage in the reverse order then test.

PS: If reassemble with wrong position and direction, the parking position will be incorrect.